



1. Install head temp sensor in cam tower over cylinder #1 or #4 as shown.
2. Drill & tap for M10 X 1.0 thread above the external oil line. Drill through only 1 wall. Any chips from drilling and tapping fall into a void in the casting, not inside the engine.
3. Install sensor. Do not over tighten.
4. Attach sensor lead to CLT signal wire (for Electromotive products wire color is gray). Sensor will ground through the engine block.